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Date of Preparation: 9-1-87 ' Information Telephone Number: Supercedes: All Prior. (206) 762-7455SECTION I PRODUCT IDENTIFICATION Product Identification: 1222 Product Class: Water based vegetable adhesive SECTION II HAZARDOUS INGREDIENTS Hazardous Component CARCINOGEN Percent OSHA OTHER ACGIH by weight NTP IARC PEL TLV-TWA OS As known to Atwood Adhesives Inc., this product contains no materials in quantities considered to be hazardous under Occupational Safety and Health Adminstration (OSHA) final standard "Hazard Communications 29CFR1910.1200" or Washington Industrial Safety and Health Adminstration (WISHA) standard WAC 296-62-054. SECTION III PHYSICAL DATA Weight per Gallon Boiling Range Evaporation Rate 9.6 to 9.9 lbs. Above 200°F. Slower than Ether Vapor Density Solubility in Water Percent Volitile by Weight Lighter than air 61.0 to 63.0% Miscible Appearance and odor Tan liquid. Mild odor. SECTION IV FIRE AND EXPLOSION HAZARDS Flash Point Method Flammable Limits LEL UEL In Air Not Not None Not Applicable None Applicable Applicable Extinguishing Media Alcohol Foam X Carbon Dioxide X Dry Chemical XWater Spray/Fog Other -Special Fire Fighting Procedures: _ Keep containers cool if possible, to prevent rupture. Self contained breathing apparatus and protective clothing should be worn in fighting fires involving chemicals. Unusual Fire and Explosion Hazards: Adhesive itself presents no unusual fire nor explosive risk. SECTION V REACTIVITY DATA Hazardous Polymerization | Conditions to Avoi Stability Conditions to Avoid Stable None Known. Will not occur None Known. Incompatibility Alk. Corrosive X Oxidizing Material Acid Other

Hazardous Decomposition Products: As with any organic material combustion will

produce carbon dioxide and probably carbon monoxide.

SECTION VI HEALTH HAZARD DATA

Primary Route(s) of Entry X Eyes Ingestion Inhalation X Skin

Effects of Overexposure

Eye Contact: Maybe irritating.

Ingestion: Not known to be harmful.

Skin Contact: Prolonged contact maybe irritating on broken or cut areas of skin.

Inhalation: None known.

Medical Conditions Which Maybe Aggravated by Exposure

None known.

Emergency and First Aid Procedures

Eye Contact: Flush with water for 15 min. or until irritation subsides. If irritation persists seek medical attention.

Ingestion: Do not induce vomiting. Give large quantities of water.

Skin Contact: Wash with soap and water. Remove and launder contaminated clothes.

Inhalation: Remove to fresh air.

SECTION VII SPECIAL PROTECTION INFORMATION

Respiratory Protection: None should be needed.

Ventilation: None should be needed.

Protective Gloves: Impervious gloves recommended for long or repeated contact with product.

Eye Protection: Safety goggles are recommended for any industrial operation involving chemicals.

Other Protective Equipment and Practices: Eye wash facility.

SECTION VIII PRECAUTIONS FOR SAFE HANDLING AND USE

Steps to be Taken in Case Material is Released or Spilled: Spilled adhesive maybe slippery. Dam spill to contain. Absorb with inert material, sweep or scoop up and put in disposal containers.

Waste Disposal Method: Dispose with solid waste in accordance with federal, state, and local regulations.

Precautions to be Taken in Handling and Storing: Do not freeze or store near heated pipes.

Other Precautions: The information and recommendations accumulated herein are, to the best of Atwood Adhesives, Inc. knowledge and belief accurate and believable as of the dated issued, but are not warranted or guaranteed. Atwood Adhesives, Inc., shall not be liable for any loss or damage arising out of the use thereof. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances.



PRODUCT DATA

1222

WATER BASED VEGETABLE ADHESIVE CASE SEALING ADHESIVE

SUGGESTED APPLICATION:

Case and carton sealing, roll wrapping and heading mailing room adhesive.

TYPICAL PROPERTIES:

Description: Tan, water based vegetable adhesive.

Food Packaging Adhesive: Yes. Meets the FDA requirement 21CFR175.105 for food packaging

adhesives.

Weight per gallon: 9.7 to 9.9 lbs.

pH: 9.0 to 9.4

Viscosity: 380 to 420 cps @ 25°C.

Solids: 36.5 to 38.5%

Speed of set: Moderately fast

HANDLING AND APPLICATION:

Store at: Room temperature above 40°F.

Storage Life: 90 days

Usable after Freezing:

Use: None normally required Diluent: Water

Cleanup: While wet: Water

Dry: Hot water

CAUTION:

Do not contaminate.

Read MSDS prior to use.

Read notice on the back of this page.

REMARKS:

Excellent as a mailing room addiesive. Because of the low viscosity 1222 can be

applied by brush, squeeze bottle or machine.

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Hot Melt and Water Base Adhsives

Custom Printed Pressure Sensitive Labels

Packaging Tapes